

*To be able to suggest a good project and a coherent quotation for the required machines and to be sure that they can answer as much as possible to your needs, please provide the following information.
Thank you for your cooperation*

Cut-to-length line (production of single sheets)

Company name and address				
Contact person				
Kind of production: what is the end-user's final product ?				
Productivity – quantity : idea of the required production: per day, month, or year (in tons) (#1)				
Materials to be processed on the line	thickness (mm)			quality/class/resistance
	most freq.	min	max	
Steel				
Copper				
Galvanized steels				
Aluminium				
Stainless steel				
Prepainted steel				
Other (specify)				
Starting coils				comment
width of coil	mm			
weight of coil	t			
outside diameter of coil (OD)	mm			
inside diameter of coil (ID)	mm			
Loading system for the line (#2)				
with customer inside toolings (like fork-lift or crane)				
are coils-loading systems needed? (wagons, coil car, multiple coil car or others)				
Straightening machine : depending on the needed flatness level, it is possible to foresee a simple straightener , a precision straightener , a leveller . They have a different number and diameter of rolls. Please, tell us your choice, if you have one, or indicate your needs on the final product:				
Trimming of edges (put a cross)	no	yes		comment
			on one side	
			on two side	
Blanks – sheets (#3)				
Length	mm	min	max	comment
Width	mm			

Pack of sheets		
Height	mm	
Weight	t	
With pallet? How would you like to manage the transport of blanks?	notes	
requested speed of the cut-to-length line (#4)	m/min	
Stacker must be designed in consideration of the final product, we can offer: simple tables, automatic or semi-automatic stackers. Please, specify requirements and characteristics:		

Any other detail that you know can be useful (max. budget, required delivery date, subsequent process to which the sheets are destined – punching, laser cutting, bending... - and so on):

(#1) This information is important for the lay-out of the plant, which could work start-stop or continuously (non stop)

(#2) It would be very useful to know if the loaded coils will be completely processed, or if they will be changed before the end. In this case, it can be possible to have more than one coil available in line, or out of line, but ready for engagement.

(#3) When specifying the limits, please note that in a line it is possible to produce sheets that are out of the limits when necessary, but in a more manual way

(#4) But better to know the daily required production (it helps to estimate the necessary speed of the cut-to-length line)

IT IS IMPORTANT, where possible, to try to concentrate the requirements, checking the real needs, to avoid "**over-dimensioning**" of the plant (and of the budget too...!)